

Job Set 46



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-041
Job Sheet 174514



Part No: D4038-041

Job Qty: 5 ea

Part Name: Angle Assembly Fwd LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/12/18	0.00	0.00	Start Up Stores/Pkg-2	6	APR 25 2018
110	Small Fab	5 pcs		4/12/18	0.00	0.00	Small Fab-5	1-89	APR 26 2018
120	QC	5 pcs		4/12/18	0.00	0.00	QC5		APR 26 2018
121	Powdercoat	5 pcs		4/12/18	0.00	0.00	Powdercoat1		APR 26 2018
122	QC	5 pcs		4/12/18	0.00	0.00	QC3		APR 27 2018
130	Packaging	5 pcs		4/12/18	0.00	0.00	Packaging3-2	5/5/10	APR 27 2018
140	QC21-SA	5 Ea		4/12/18	0.00	0.00	QC21		APR 27 2018

Part Op 110 - Assemble as per dwg

Descriptions: 121 - START TIME: 10:35 OVEN TEMPERATURE: 320 FINISH TIME: 11:05

N B8760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	10 Ea (2 ea)	90-Start up Operation	50A387
D4038-1	Angle, Fwd, LH	5 Ea (1 ea)	90-Start up Operation	50M 23372 50632983
D4038-5	Block	5 Ea (1 ea)	90-Start up Operation	5063690
D4038-9	Block	5 Ea (1 ea)	90-Start up Operation	5064655
MS21042L3	Nut	10 Ea (2 ea)	90-Start up Operation	5038764
NAS1149D0363J	Washer	20 Ea (4 ea)	90-Start up Operation	5015267

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	10	139	0
	D4038-1	5	2	0
	D4038-5	5	3	0
	D4038-9	5	0	0
	MS21042L3	10	2,865	0
	NAS1149D0363J	20	3,156	0

2883

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065100



Part: D4038-041

Job No: 174514

Serial No/Batch: S065100

Revision: F

Inspector:

Date: 04/25/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002803	S065095	AN3-14A	Bolt	S019387	ST349	10
002803	S014833	D4038-1	Angle, Fwd, LH	S014790	ST069	2
002803	S063298	D4038-1	Angle, Fwd, LH	S006770	ST069	3
002803	S063690	D4038-5	Block	S063689	ST070	5
002803	S064655	D4038-9	Block	S064649	ST070	5
002803	S065090	MS21042L3	Nut	S038764	ST303	10
002803	S065088	NAS1149D0363J	Washer	S015269	ST263	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 12:58 PM dart.quirion.sonia